

Roscomac CNC Capacity List

Production Perfection

We excel in CNC precision engineering with advanced machines, including 5-axis, mill-turns and sliding heads.

CNC MACHINING CENTRES

14 Machines

Matsuura	MAM72-35V 5-Axis	ø350 x H315
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Matsuura	MAM72-35V 5-Axis	ø350 x H315
Matsuura	MAM72-63V 5-Axis	ø720 x H450
Matsuura	MX-520 PC4 5-Axis	ø520 X H330
Brother	M140X2 Speedio 5-Axis	X-200, Y-440, Z-305
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Mazak	HC Nexus 5000-II	500 x 500mm
Bridgepoint	VMC 1000 XP	X-1050, Y-610, Z-600
Bridgepoint	VMC 600 22 VMC	X-600, Y-410, Z-520
Doosan	HP 5100 Twin Pallet	500 x 500mm



CNC TURNING CENTRE

6 Machines

Biglia	Smart Turn II S	ø400 Billet, 100mm Bar
Mazak	Nexus 250-II MSY	ø350mm Billet, 64mm Bar
Mazak	Quick Turn 250MSY	ø380mm Billet, 80mm Bar
Mazak	SQT 200	ø300mm Billet
Doosan	LYNX 220 LM	ø150mm Billet
Goodway	GCL-2L	ø200mm Billet



CNC SLIDING HEADS

14 Machines

Citizen	L32-XII (L32)	Up to ø32mm Bar
Citizen	M332-V (M32)	Up to ø32mm Bar
Citizen	M432-V (M32)	Up to ø32mm Bar
Citizen	M432-V (M32)	Up to ø32mm Bar
Citizen	M432-V (M32)	Up to ø32mm Bar
Citizen	L220-VIII LFV (L20)	Up to ø20mm Bar
Citizen	L220-XL FV (L20Y)	Up to ø20mm Bar
Citizen	K16-VII (K16)	Up to ø16mm Bar
Citizen	M416-V (M16)	Up to ø16mm Bar
Citizen	M416-V (M16)	Up to ø16mm Bar
Citizen	M416-VIII (M16)	Up to ø16mm Bar
Citizen	M416-VIII (M16)	Up to ø16mm Bar
Citizen	L12-VII_LFVR (L12)	Up to ø12mm Bar
Citizen	L12-VIII LFV (L12)	Up to ø12mm Bar



CNC GRINDING

3 Machines

Chevalier	FSG-1640AF Surface	400 x 1000mm
Studer	S36 Cylindrical	∅300 x 500mm
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CONVENTIONAL MACHINES

4 Machines

Colchester	Triumph 2000
Milltec	Vertical Mill (DRO)
ODIN / Herbert	Vertical Broach
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ANSILLARY DEPARTMENT

13 Machines

Bambu	Lab X1E-Carbon Combo 3D Printer
Hofmann	CEMB ZB50
Leybold Vacuum	Pheonix Vacuum Tester
N-LASE	Desktop Pro Fiber Laser Marker
Propen	Dot Marker
Rosler	R580/1200 TE-15 Rumbler
Solvac S2	Ultasonic Wash (Enclosed)
Spinner	HD-750 CL Magnetic Deburr
Turbex	AC - 1.3 Wash
Turbex Elba	CNC Wash
Walter Trowel	CD 300 Rumbler
Welding	Various



QUALITY CONTROL

7 Machines

Hommell	Opticline C514
Renishaw	REVO (5-axis CMM) COORD3
Baty	Shadowgraph
Surfcom	1900 SD3 Surface Tester
Vision Eng	Dynascope
Vision Eng	LVC 400
Zeiss	(CMM) Duramax



Production Perfection

Since 1976



ROSCOMAC

PRECISION CNC MACHINING

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